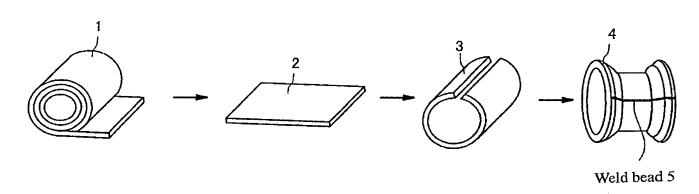
REPLACEMENT SHEET

FIG. 4 PRIOR ART

FIG. 5A

PRIOR ART



Bending

FIG. 5B PRIOR ART Weld bead 5

FIG. 5C PRIOR ART

Welding electrode